# PRES LINE OPERATING INSTRUCTIONS

- NO MATERIALS SHOULD BE LEFT IN THE REGISTRATION AREA BEFORE WORKING THE PRESS.
- LUBRICATION SHOULD BE APPLIED WHEN THE PRESS WORKS
- SINCE THE MOLD IS SETTING IN THE PRESS, THE MOLD SETTING SHOULD NOT BE CHANGED.
- IN CASE OF AN UNUSUAL SOUND FROM ANY PART OF THE MACHINE, AKOR MAKİNA SHOULD BE CONTACTED.
- THE MACHINE'S PANEL SHOULD NOT BE OPENED WITHOUT AN AUTHORIZED PERSON.
- THE OIL TO BE PUT INTO THE LUBRICATION TANK SHOULD BE MIXED WITH HALF-HALF SLIDE OIL AND GREASE OIL.
- THERE MUST BE ABSOLUTELY NO OTHER OBJECT BETWEEN THE MOLD DURING PRINTING.
- MANUAL MODE MUST BE USED DURING THE FIRST WORK AND PRINTS SHOULD NOT BE OVERLAPPEDIN CASE A SHEET METAL GETS STUCK IN THE MOLD, ANY TOOL THAT MIGHT DAMAGE THE MOLD SHOULD NOT BE USED AND AN AUTHORIZED COMPANY SHOULD BE CALLED IMMEDIATELY.
- THE MACHINE MUST BE OILLED AT REGULAR INTERVALS AND PERIODICALLY CLEANED AND MAINTENANCED.
- SERVO DRIVE AND MOLD SETTINGS SHOULD NOT BE CHANGED
- AFTER PLACING THE SHEET ON THE DECOILER MACHINE, IT MUST BE TENSIONED AND MADE SURE THAT IT IS FITTED WELL.
- THE APPARATUS USED TO BEDSHEET I IN THE DECOILER MUST BE ADJUSTED PROPERLY.
- THE SHEET METAL ON THE COIL OPENER MUST BE PASSED THROUGH THE SENSOR APPARATUS AND CONNECTED TO THE SERVO DRIVE
- SLICED SHEETS COMING OUT OF THE PRESS SHOULD FIRST PASS THROUGH THE FIRST SEPARATOR AND THEN THROUGH THE SECOND SEPARATOR AS EXPLAINED IN TRAININGS.
- THE TIPS OF THE SHEETS TO BE ATTACHED TO THE CASSETTES MUST BE CURLED AND PLACED INTO THE CASSETTE. THE HANDLE USED TO TIGHTEN THE CASSETTES SHOULD BE LEFT IN A SLIGHTLY LOOSE POSITION TO ALLOW THE CASSETTES TO MOVE.
- IF YOU ENCOUNTER A SITUATION NOT SHOWN IN TRAININGS, ALWAYS CONTACT THE AUTHORIZED COMPANY