JOINING LINE OPERATING INSTRUCTIONS

- IF YOU ENCOUNTER A SITUATION NOT SHOWN IN TRAININGS, ALWAYS CONTACT THE AUTHORIZED COMPANY
- THE CASSETTE SHOULD BE CAREFULLY PLACED INTO THE SOCKET AND THE NUT SHOULD BE TIGHTENED.
- THE WIRE SHOULD BE PLACED ON THE WIRE OPENING TABLE IN A WAY THAT IT DOES NOT EXCEED 100 KG, THEN THE WEIGHT RING SHOULD BE PLACED ON THE WIRE.
- SHEET METAL STRIP MUST BE PASSED THROUGH UNIT NUMBER 1 AS SHOWN IN TRAININGS
- THE STRIP SHEET FORMED IN UNIT NUMBER 1 MUST BE PASSED THROUGH UNIT NUMBER 2 BY ADJUSTING ITS PRESSURE AS SHOWN IN TRAININGS.
- AFTER SOME SHEET METAL IS OUT OF UNIT NUMBER 2, THE WIRE PASSED THROUGH THE WIRE STRAIGHTENING UNIT MUST BE PLACED IN THE CHANNEL IN UNIT NUMBER 2 AND ITS PRESSURE MUST BE ADJUSTED.
- JOG MODE MUST BE USED DURING ADJUSTMENT
- THE STRIP SHEET AND WIRE COMBINED IN UNIT NUMBER 2 SHOULD BE PLACED ON THE REELS IN THE TWISTING UNIT AND ADJUSTED ACCORDING TO THE DIAMETER TO BE PRODUCED.
- THE RAZOR WIRE WITH THE ADJUSTABLE DIAMETER IN THE TWISTING UNIT MUST BE FIXED BY TIGHTENING THE SUPPORT ARMS ON THE TWISTING UNIT.
- DRUMS PRODUCED IN ACCORDANCE WITH THE ANCHOR SHOULD BE FIXED BY PLACING THE RAZOR WIRE COLLECTION STAND.
- THE RAZOR WIRE COMING OUT OF THE JOINING MACHINE MUST BE FIXED TO THE DRUM AS SHOWN IN TRAININGS
- MACHINE PRODUCTION SPEED AND DRUM COLLECTOR TABLE SPEED MUST BE ADJUSTED FROM THE KIOSK PANEL TO SYNCHRONIZE EACH OTHER.
- WHEN THE DRUM STARTS WINDING, THE ARM TENSION MADE FOR THE WINDING SUPPORT MUST BE ADJUSTED TO APPLY PRESSURE TO THE RAZOR WIRE.
- WHEN THE WINDING IS COMPLETED, IT MUST BE REMOVED FROM ITS DRUM SOCKET AND SET AWAY FOR CLIP-ON PROCESS.